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10/706,437	11/12/2003	Victor Paul Holbert	IP-023587	7149
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6285 TRI-RIDGE BOULEVARD			PATTERSON, MARC A	
LOVELAND,	OH 45140		ART UNIT	PAPER NUMBER
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Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application No.	Applicant(s)			
Office Action Summary		10/706,437	HOLBERT ET AL.			
		Examiner	Art Unit			
		Marc A. Patterson	1772			
Period fo	The MAILING DATE of this communication app r Reply	ears on the cover sheet wi	th the correspondence address			
A SHO WHIC - Exter after - If NO - Failur Any r	ORTENED STATUTORY PERIOD FOR REPLY HEVER IS LONGER, FROM THE MAILING DAISIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. period for reply is specified above, the maximum statutory period we to reply within the set or extended period for reply will, by statute, eply received by the Office later than three months after the mailing dipatent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNIC 36(a). In no event, however, may a re vill apply and will expire SIX (6) MON', cause the application to become AB.	CATION. Eply be timely filed THS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).			
Status						
1)⊠	Responsive to communication(s) filed on 24 M	ay 2007.				
2a) <u></u> □	This action is FINAL . 2b)⊠ This action is non-final.					
3)[) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
	closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D	. 11, 453 O.G. 213.			
Dispositi	on of Claims					
5)□ 6)⊠ 7)□	Claim(s) <u>1-12</u> is/are pending in the application. 4a) Of the above claim(s) is/are withdray Claim(s) is/are allowed. Claim(s) <u>1-12</u> is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or	vn from consideration.				
Applicati	on Papers		·			
9)□ 1	The specification is objected to by the Examine	r.				
10)[The drawing(s) filed on is/are: a)☐ acco					
	Applicant may not request that any objection to the					
11)	Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex	,	• •			
Priority u	nder 35 U.S.C. § 119					
12)[] / a)[Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureausee the attached detailed Office action for a list	s have been received. s have been received in A rity documents have been u (PCT Rule 17.2(a)).	pplication No received in this National Stage			
Attachmen	(s)					
2) Notice 3) Inform	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) nation Disclosure Statement(s) (PTO/SB/08) No(s)/Mail Date	Paper No(s	ummary (PTO-413))/Mail Date formal Patent Application 			

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DETAILED ACTION

NEW REJECTIONS

Claim Rejections - 35 USC § 103

- 1 The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1 3, 6, 9 12 and 23 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Kan et al (U.S. Patent No. 5,922,812) and Akki et al (U.S. Patent Publication No. 2001/0007005 A1) and Japanese Patent No. 03191002.

With regard to Claims 1-2, Kiang discloses a laminate (multilayer structure; column 7, lines 20-21) useful in the manufacture of containers for food products (column 7, lines 17-18) comprising a paperboard substrate (a coextrusion is applied to paperboard; column 7, lines 7-8) and a food contact release layer comprising polymethylpentene homopolymer (exterior PMP layer exhibits superior food release, therefore a food contact layer; column 7, lines 15-19) bonded to one side of the substrate (column 7, lines 20-27), the laminate being ovenable (column 7, lines 15-19). Kiang fails to disclose a food contact release layer comprising 50% to 75% by weight polymethylpentene homopolymer and 25% to 50% by weight polypropylene homopolymer.

Kan et al teach a polymer comprising 50% to 75% by weight polymethylpentene homopolymer and 25% to 50% by weight polypropylene homopolymer (column 1, lines 55 –61)

in a food container (column 1, lines 10-13) for the purpose of improving the impact resistance as compared to polymethylpentene homopolymer (column 1, lines 39-45). One of ordinary skill in the art would therefore have recognized the advantage of providing for the addition of the polypropylene homopolymer of Kan et al to Kiang et al, which comprises polymethylpentene homopolymer, depending on the desired impact resistance of the end product.

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It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a food contact release layer comprising 50% to 75% by weight polymethylpentene homopolymer and 25% to 50% by weight polypropylene homopolymer in Kiang et al in order to obtain improved impact resistance as taught by Kan et al.

The food contact release layer would therefore be a blend of polymethylpentene homopolymer and polypropylene homopolymer. Kiang does not disclose that the blend of polymethylpentene homopolymer and polypropylene homopolymer exhibits greater softening and melting points than the softening and melting points of polypropylene homopolymer, but Akki et al disclose that polymethylpentene has a greater melting point than polypropylene (paragraph 0017) and Japanese Patent No. 03191002 discloses that polymethylpentene has a greater softening point than polypropylene (English Abstract – Basic Abstract). The blend of polymethylpentene and polypropylene would therefore exhibit greater softening and melting points than the softening and melting points of polypropylene

With regard to Claim 3 and 9-10, the food contact release layer comprises polymethylpentene, which has a surface tension of 24 dynes/cm, and polypropylene, which has a surface tension of 29 dynes/cm, and therefore exhibits a surface tension of between 24 and 29

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dynes/cm, which is less than 75% of the starch, thus food products are baked when disposed in the container; however, the claimed aspect of the baking of food products in the container is given little patentable weight, as it is directed to an intended use of the claimed invention rather than a structural limitation.

With regard to Claim 6, a tie layer is interposed between the paperboard substrate and the food contact release layer (column 7, lines 20 - 21).

With regard to Claim 11, Kiang discloses a grease resistant layer, because Kiang discloses ethylene vinyl alcohol as a barrier layer, therefore a barrier to grease (column 7, lines 8 – 12).

With regard to Claim 12, the food contact release layer is extruded onto the paperboard substrate (column 7, lines 7 - 10).

With regard to Claims 23 - 25, Kiang fails to disclose a softening point and melting point equal to 400 degrees Fahrenheit. However, Kiang teaches that the amount of the components is selected depending on the desired melt flow rate (column 6, lines 39 - 46). Therefore, one of ordinary skill in the art would have recognized the utility of varying the amounts of the blend to obtain the desired melt flow rate. Therefore, the melt flow rate would be readily determined by through routine optimization of the amounts of the blend by one having ordinary skill in the art depending on the desired use of the end product as taught by Kiang.

It therefore would be obvious for one of ordinary skill in the art to vary the amounts, therefore the softening point and melting point, in order to obtain the desired melt flow rate, since the melt flow rate would be readily determined through routine optimization by one having ordinary skill in the art depending on the desired end result as shown by Kiang.

3. Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Kan et al (U.S. Patent No. 5,922,812) and Akki et al (U.S. Patent Publication No. 2001/0007005 A1) and Japanese Patent No. 03191002 and further in view of Lorence (U.S. Patent No. 5,818,016).

Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 discloses a laminate comprising paperboard, having a food contact layer as discussed above. Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 fail to disclose a laminate having a basis weight of between 3 and 10 lbs/3000 ft²

Lorence et al teaches a food contact layer (food contacting surface; column 4, lines 38 – 40) for a paperboard (paper – based substrate; column 3, lines 33 – 35) having a basis weight of between 3 and 10 lbs/3000 ft² (between 0.1 and 5/3000 ft²; column 4, lines 11 – 12) for the purpose of obtaining a food contact layer that can optionally be coated on both sides (column 4, lines 32 – 33). One of ordinary skill in the art would therefore have recognized the advantage of providing for the basis weight of Lorence et al in Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002, which is a paperboard having a food contact layer, depending on the desired coating of the end product.

It would therefore have been obvious for one of ordinary skill in the art to have provided for a basis weight of between 3 and 10 lbs/3000 ft² in order to obtain a food contact layer that can optionally be coated on both sides as taught by Lorence et al.

4. Claim 5 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Kan et al (U.S. Patent No. 5,922,812) and Akki et al (U.S. Patent

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Publication No. 2001/0007005 A1) and Japanese Patent No. 03191002 and further in view of Shanton (U.S. Patent No. 6,066,375).

Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 disclose a laminate comprising paperboard as discussed above Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 fail to disclose paperboard having a basis weight between 18 and 320 lbs./3000 ft².

Shanton teaches a paperboard laminate (paperboard and coatings; column 2, lines 24 – 61) having a paperboard with a basis weight of between 18 and 320 lbs./3000 ft^2 (100 to 400 lbs/3000 ft^2 ; column 2, lines 62 - 65) for the purpose of obtaining a laminate preferred for microwave cooking (column 3, lines 40 - 43). One of ordinary skill in the art would therefore have recognized the advantage of providing for the basis weight of Shanton in Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 depending on the desired microwave use of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a basis weight between 18 and 320 lbs./3000 ft² in order to obtain a laminate preferred for microwave cooking as taught by Shanton.

5. Claim 7 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Kan et al (U.S. Patent No. 5,922,812) and Akki et al (U.S. Patent Publication No. 2001/0007005 A1) and Japanese Patent No. 03191002 and further in view of Bissot (U.S. Patent No. 4,818,782).

Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 disclose a paperboard laminate having a tie layer between a grease resistant layer comprising ethylene vinyl alcohol

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and a food contact layer, therefore between a paperboard layer and food contact layer, as discussed above. The tie layer comprises a blend of ethylene alkyl acrylate and polypropylene which is modified (column 2, lines 67 - 68; column 3, lines 1 - 2) with a carboxylic acid derivative (column 3, lines 64 - 68). Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 fails to disclose a tie layer comprising low density polyethylene modified with methacrylic acid.

Bissot teaches that low density polyethylene modified with methacrylic acid is used interchangeably with other modified polyolefins (column 6, lines 35 – 43) as an adhesive between ethylene vinyl alcohol and another layer (column 6, lines 20 – 24) for the purpose of obtaining good adhesion to both layers (column 6, lines 20 – 24). One of ordinary skill in the art would therefore have recognized the advantage of providing for the adhesive of Bissot in Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002, which comprises an adhesive between ethylene vinyl alcohol and another polymer, depending on the desired adhesion to both layers of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a tie layer comprising low density polyethylene modified with methacrylic acid in Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 in order to obtain good adhesion to both layers as taught by Bissot.

6. Claims 4 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Kan et al (U.S. Patent No. 5,922,812) and Akki et al (U.S.

Patent Publication No. 2001/0007005 A1) and Japanese Patent No. 03191002 and further in view of Adur (U.S. Patent No. 5,942,295).

Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 disclose a paperboard laminate comprising a tie layer as discussed above. With regard to Claims 4 and 8, Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 fail to disclose a tie layer having a coat weight of between 1 and 25 lbs/3000 ft².

Adur et al teach a tie layer having a coat weight of 1 lb/3000 ft² (column 2, lines 1 – 12) in a paperboard laminate, for the purpose of obtaining a laminate that can be converted into many different types of packages (column 2, lines 35 – 37). One of ordinary skill in the art would therefore have recognized the advantage of providing for the weight of Adur in Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002, which comprises a paperboard laminate comprising a tie layer, depending on the desired conversion to different types of products of the end product.

It therefore would have been obvious for one of ordinary skill in the art at the time Applicant's invention was made to have provided for a tie layer having a coat weight of between 1 and 25 lbs/3000 ft² in Kiang, Kan et al, Akki et al and Japanese Patent No. 03191002 in order to obtain a laminate that can be converted into many different types of packages as taught by Adur et al.

ANSWERS TO APPLICANT'S ARGUMENTS

7. Applicant' arguments regarding 35 U.S.C. 103(a) rejection of the Claims 1 – 3, 6, 9 – 14, 16 and 18 – 19 as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Akki et

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al (U.S. Patent Publication No. 2001/0007005 A1) and Japanese Patent No. 03191002, 35 U.S.C. 103(a) rejection of Claim 4 as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Lorence (U.S. Patent No. 5,818,016), 35 U.S.C. 103(a) rejection of Claims 5 and 15 as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Shanton (U.S. Patent No. 6,066,375), 35 U.S.C. 103(a) rejection of Claims 7 and 17 as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Bissot (U.S. Patent No. 4,818,782) and 35 U.S.C. 103(a) rejection of Claim 8 as being unpatentable over Kiang (U.S. Patent No. 5,370,941) in view of Adur (U.S. Patent No. 5,942,295), of record in the previous Action, have been carefully considered but have not been found to be persuasive for the reasons set forth below.

Applicant argues, on page 7 of the remarks dated November 3, 2006, that Kiang discloses the use of ethylene vinyl alcohol as a barrier material, but does not disclose that how it is used as a barrier.

However, as the barrier disclosed by Kiang et al is a layer of the food container disclosed by Kiang, it is clear that the barrier is intended to be a barrier against materials used in food preparation, including grease.

8. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Marc A Patterson whose telephone number is 571-272-1497. The examiner can normally be reached on Mon - Fri 8:30 AM - 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Harold Pyon can be reached on 571-272-1498. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Marc A. Patterson, PhD. Primary Examiner
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